

Work Order I 125692***125692***

October-21-14

Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Revision Nbr:

Start Date: 10/21/14 7:50 Start Qty: 1.00

* 1 *

Required Date: 10/21/14 7:51 Reqd Qty: 1.00

* 1 *

Reference: ECN14-645

Cust Item ID:

Customer ID:

Description: UPDATE KITS IN STOCK D119-756
RELEASE SB14-1, REV A

Sales Order:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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NOV 21 2014
DAS
08
9-89

14-11-24

List Lots

October-21-14 7:49:11 AM

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Criteria : Item ID: 'D119-756-011', 'D119-756-013', 'D119-756-041' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D119-756-011 Clamp	Main Warehouse FG120	125465	10/15/14	1.0000		QC21	CHG001	
			Total:	1.0000				
D119-756-013 Quick Release Pip Pin	Main Warehouse FG120	86190	11/08/13	1.0000		QC21	CHG001	
			Total:	1.0000				
D119-756-041 Heli-Utility-Basket™	Eagle Copter S.A FG	61286	9/07/12	1.0000				
	Main Warehouse FG095	84588	7/17/14	1.0000		QC21	CHG004	
			Total:	2.0000				

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ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 14.10.20	Job No.:	ADR Yes/No:	ADR Date:	ECN #: 14- 645
Product No.: D119-756		Created By: KJ	Approved By:	
Product Name: Helo-Utility Basket		Checked By: <i>UJ</i>		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF		DQA / QA Coord.	Y	PS/ED	
Production Manager / Coord.	Y	EL/MF		QC Coordinator	Y	PD	
Purchasing Coord.	N	CL		Customer Support	Y	SW/LM	
Production Engineering Coord.	Y	DD/JLM		Customer Technical Support	Y	MB/HS	
Production Engineering Coord.	N	DL		Marketing Manager	Y	KO	
Customer Order Processing	N	RM/CC		Sales Support Manager	Y	CP	

Reason for Change:

Premature failure of the 109-0570-04-101 Fwd Crosstube when installed on A119 aircraft

Documents Affected:

Release SB14-1 Rev A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW		
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		14.10.20 <i>UJ</i>
12	Update Product Specification Files (Bluefiles)	Y	KJ	Please add to all kits in stock	14.10.20 <i>UJ</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.10.20 <i>UJ</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.10.20 <i>UJ</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.10.20 <i>UJ</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

125692

U

14.10.21

ECN Verified & Complete: _____

Date: _____

Linda Lacelle

From: Tamara Sepulveda <tsepulveda@eaglecopters.cl>
Sent: October-21-14 8:00 AM
To: Linda Lacelle
Subject: RE: D119-756-041 basket

Ok, i will.

Rgds,
Tamara

De: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Enviado el: martes, 21 de octubre de 2014 8:59
Para: Tamara Sepulveda
Asunto: D119-756-041 basket

Good Morning Tamara,
Could you please add a copy of the attached to the basket you have in stk? You can just tape it to the outside of the box.
Please confirm.
Thanks,

Linda Lacelle
Production manager
Dart Aerospace